SIZES **CATALOG GENERAL** INDEX ICON **SURFACES** 2019





RESISTANT TO HUMIDITY



RESISTANT TO CHEMICALS



RESISTANT TO FLEXURE



RESISTANT TO FREEZE-THAW



RESISTANT TO SCRATCHES & ABRASION

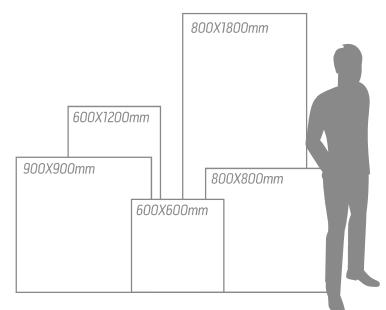
NAT NATURALE



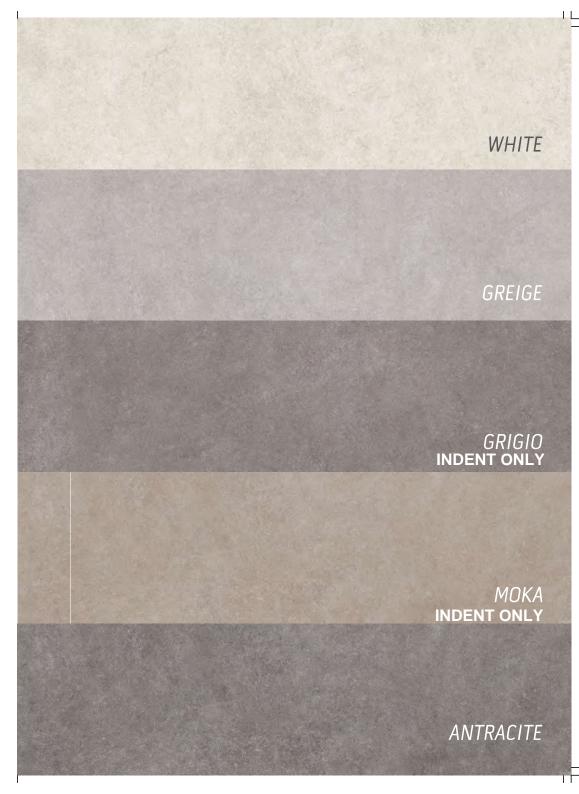
SILK SILK

















600X1200mm

600X600mm







The surface sees the reduction of the aesthetic features without losing the details.

The minimalist style of this product does not impose itself as a choice of life, but becomes an accomplice of the architecture and the organizational needs of the user.



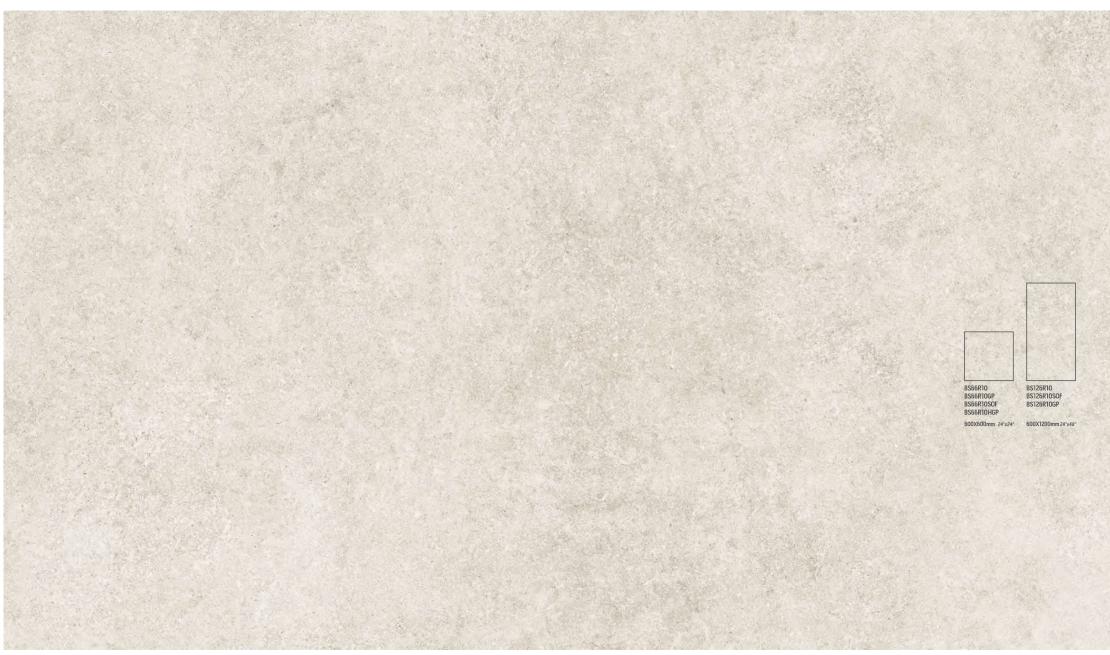


Wall / White 600x1200mm Floor / Antracite 600x1200mm P.27 / P.28

Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

WHITE

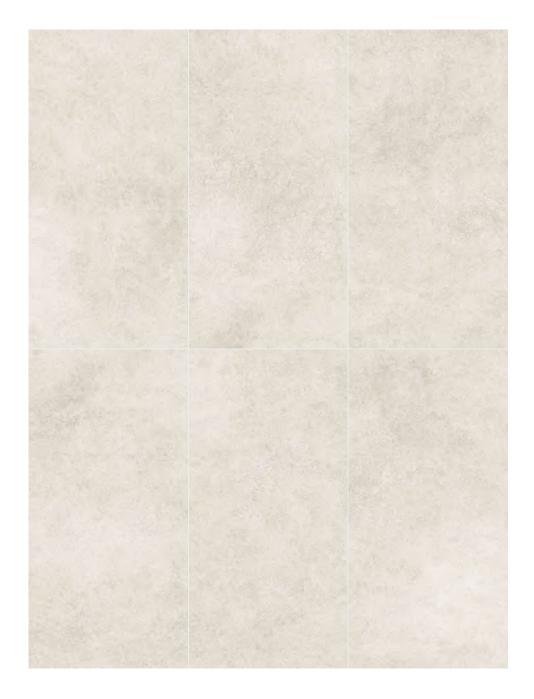


Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

WHITE





P.31 / P.32

Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

GREIGE

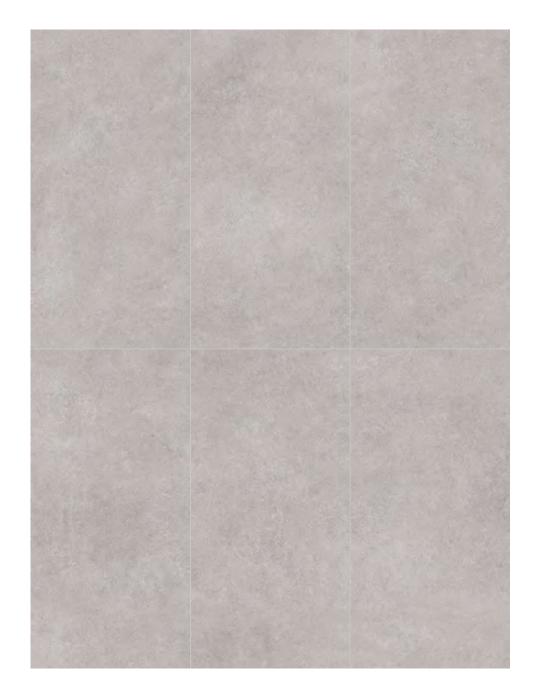


Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

GREIGE

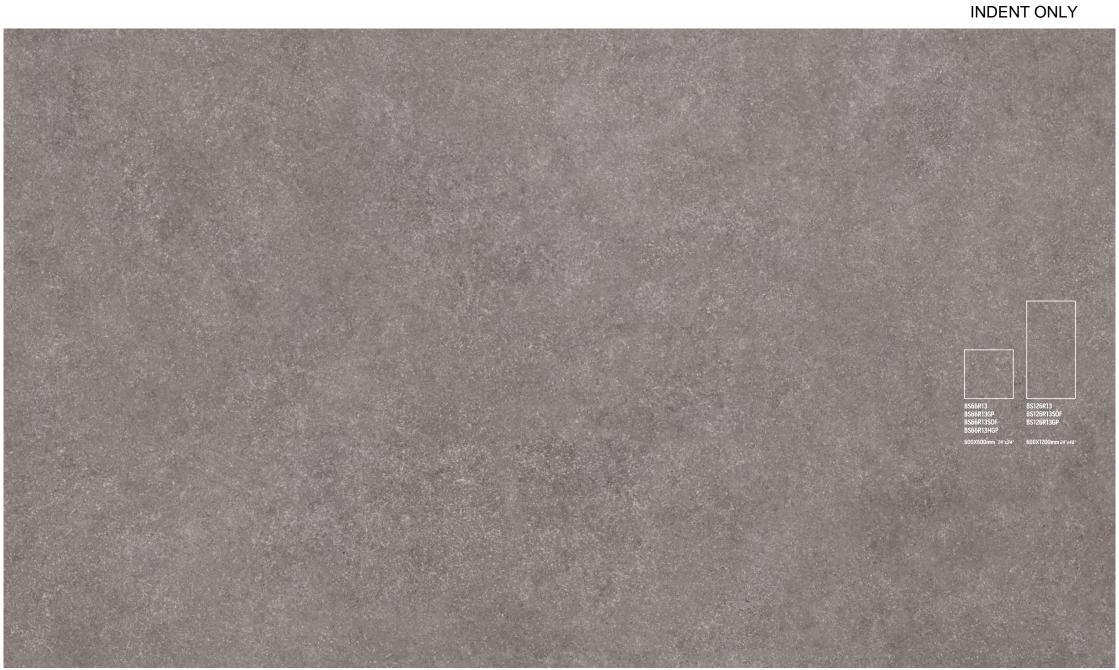




P.35 / P.36

Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP



Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

GRIGIO

INDENT ONLY





P.39 / P.40

Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

MOKA



Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

MOKA

INDENT ONLY





P.43 / P.44

Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

ANTRACITE

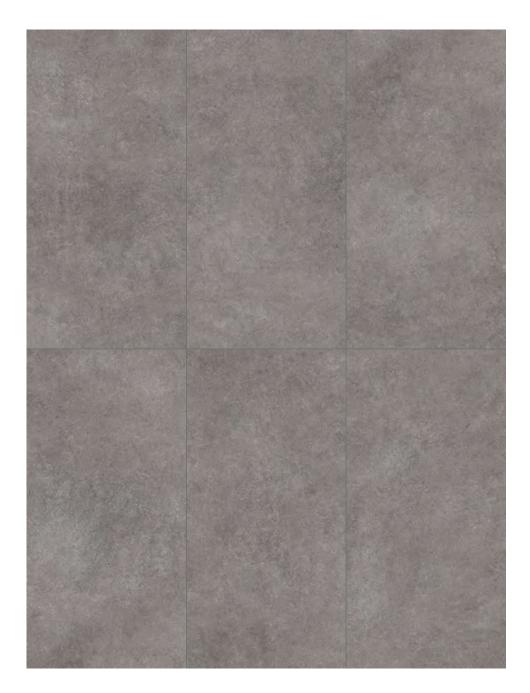


Contemporary

NAT NATURALE SOF SOFT LAPPATO GP GRIP

ANTRACITE

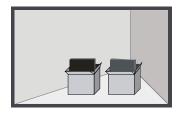




LAYING TIPS

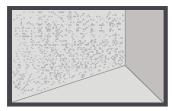
10 IMPORTANT STEPS FOR LAYING

Correct ways of laying is vital to insure solidity, flatness and esthetical appearance for ceramic tile application, and below are the most important 10 steps to follow.



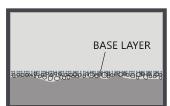
CHECKING BEFORE LAYING

Tiles of same item in different shades or working sizes cannot be laid on same working surface.



ROUGHEN THE BASE

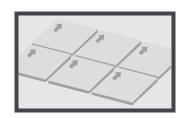
For any wall or floor bases with glossy cement surface or coating, it must be roughened in advance, to avoid tiles dropping out after laying.



FLATTEN THE BASE

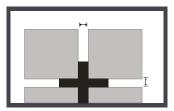
Tiles laying on irregular surface will cause dislocation.





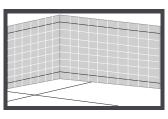
FIX THE DIRECTION

Lay the tiles according to the arrow on the back.



LEAVE A JOINT

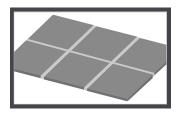
For all Daugres tile, it's vital to leave a joint between each tile in order to insure that it'll not bump up or even crack after going through extreme alternate cooling and heating.



FIX A BASE LINE

A base line can insure a flat surface and evenly joints.

LAYING TIPS



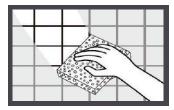
GROUTING

Apply correct grout to make the joint well match with color of tiles, to ensure harmonious overall effect as well as protecting the joint from dust



CLEANING

The grout must be cleaned and finished within 15 minutes while the product is still wet.For initial cleaning, use a moistened cleaning sponge making circular movements to perfectly grout the sides and remove excess grout from the surface.



WIPING

After the first cleaning use a moistened cleaning sponge to wipe diagonally across the joints and repeat cleaning to obtain a smooth, cleaned surface. Each side of the sponge can be used only once.



MAINTENANCE

Dustproof actions should be taken during and after grouting.Do not walk on the working surface within 3 days after solidification,to avoid contamination and damage.Also not to cover the grouted surface to avoid non-homogeneity of colors.

TIPS FOR MAINTENANCE

Use a mop or towel for daily cleaning.

Clean the sand or grit on tile surface to avoid their scratch on glaze.

When the tiles are polluted by ink, oil, tea and so on, wipe with soft cloth then wash by water. Detergent and soapy water can be used if it necessary.

Avoid any harm from heavy hard object, do not drag desk, chair or other furniture on the tiles.

Wipe the scratch on tile surface by soft cloth with little toothpaste, which helps remove or relieve scratch.

CLEANING TIPS

staining agent	suggested solution	
Mud, Grout	clean with mop and water	
Oil	clean with detergent, soapy water or toilet cleaner	
Precipitate, Rust	clean with dilute sulfuric acid or dilute hydrochloric acid by steel wool	
Paint、Drawing pen	cleaned with Turpentine and Acetone	
Marker pen	cleaned with organic solvent (e.g. Alcohol, Thinners)	
Ink	cleaned with Oxalic acid	
Light Scratch	scrub with toothnaste and towel	

TECHNICAL CHARACTERISTICS

TE	CHNICAL CHARACTERISTICS	TEST METHOD	REQUIRED VALUE	DAUGRES VALUE
	Length and Width	EN ISO 10545-2	±0.6%	±0.2%
DIMENSIONS	Straightness of sides	EN ISO 10545-2	±0.5%	±0.2%
SIONS	Rectangularity	EN ISO 10545-2	±0.6%	±0.2%
	Warpage	EN ISO 10545-2	±0.5%	±0.2%
Thickrees	Thickness	EN ISO 10545-2	±5%	±3%
Water Absorption		EN ISO 10545-3	E≤0.5%	E≪0.5%
Breaking Strength		EN ISO 10545-4	≥1300N	≥1500N
Thermal Shock Resistance		EN ISO 10545-9	No visible alteration	Resistant
絲	Frost Resistance	EN ISO 10545-12	No visible alteration	Resistant
\$	Stain Resistance	EN ISO 10545-14	Class 3 Min	Class 5
Chemicals Resistance		EN ISO 10545-13	GB Min	GA
Modulus of Rupture		EN ISO 10545-4	≥35N/MM2	≥38N/MM2
Lead and Cadmium given off		EN ISO 10545-15	Resistant	Resistant